SURTECO Asia



DOELLKEN EVA HOTMELT Specially developed by DOELLKEN



DOLLKEN Hotmelt adhesives are specially formulated for various types of Edge banding materials and edge banders used by makers of kitchen and bathroom cabinets, residential, RTA furniture, office furniture store fixture and other woodworking applications.

DOLLKEN HOTMELT ADHESIVE	HOTMELT D8827
Brookfield Viscosity	85000 +/- mPa.s
Humidity in Product	95 ± 2°C
Humidity in the Air	8 – 10%
Product and Environment Temperature	>15°C
Amount to be applied	195-330 gr/m²
Temperature of Tank	180-210°C
Roller Temperature	200-210°C
Application Speed	12-18m./min
Application Pressure	3-5kg/cm ²
Best Suitable for	High Quality Hotmelt - Good for 3D (PMMA), ABS, - Good bonding for more difficult board such as plywood and MDF - Give better glue line - Bonding properties are superior

Available colour for D8827 is Yellow Translucent

Storage: Store in dry condition and avoid sunlight exposure, the minimum shelf life is 12 months

Package: 25kg/craft package with opening handle for easy handling

SURTECO Pte Ltd

25 International Business Park #02-70/71 German Centre Singapore 609916 Co. Reg/GST No. 19-9801794H

Phone: +65 6226 0669 Fax: +65 6226 0797 info@sg.surteco.com www.surteco.asia Deutsche Bank AG, Singapore Branch 1 Raffles Quay #15-00 South Tower

Singapore 048583

SGD Account: 254-104-3000 Euro Account: 254-104-3018 Swift Code: DEUTSGSG