

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH)

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PMMA Edgeband

Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name/designation: PMMA Edgeband

Other means of identification:

Voluntary safety information following the Safety Data Sheet format according to Regulation (EC) No. 1907/2006 (REACH). Products: Molded parts of varying size and geometry. The products are not subject to Regulation (EC) no. 1272/2008 [CLP] and do not require labeling according this regulation.

Additional information:

Products: Molded parts of varying size and geometry.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/mixture:

Industrial uses.

Reserved for industrial and professional use.

1.3 Details of the supplier of the safety data sheet:

Manufacturer/Supplier: SURTECO GmbH
Beisenstr. 50
45964 Gladbeck
Germany
Telephone: +49 2043 979-0
Telefax: +49 2043 979-364
E-mail: info@surteco.com
Website: www.surteco.com
E-mail [competent person]: info@surteco.com

1.4 Emergency telephone number: 24h: +49 551 19240

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]:

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

2.2 Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

According to EC directives or the corresponding national regulations the product does not have to be labelled.

Hazard statements: -

Supplemental hazard information (EU): -

Precautionary statements - General: -

2.3. Other hazards:

Adverse physicochemical effects:

Specific end use(s): Electrostatically charged moldings can become a source of ignition for other materials or damage electronic components.

See section 7.1

Adverse human health effects and symptoms:

Mechanical processing may cause dust. May cause eye irritation. May cause respiratory irritation. May cause skin irritation. Damage can be caused through mechanical influence of the product.

Adverse environmental effects:

This substance does not meet the PBT/vPvB criteria of REACH, Annex XIII.

SECTION 3: Composition/information on ingredients

3.1 Mixtures

Description:

Reaction product of Methyl methacrylate, Butyl acrylate, Styrene and additives.

SECTION 4: First aid measures

4.1 Description of first aid measures

General information:

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible). If unconscious place in recovery position and seek medical advice. Do not leave affected person unattended. Mechanical processing may cause dust.

Following inhalation:

Particulates and dust: May cause respiratory irritation. Provide fresh air.

In case of skin contact:

Particulates and dust: May cause skin irritation. After contact with molten product, cool skin area rapidly with cold water. Burns caused by molten material must be treated clinically.

After eye contact:

Particulates and dust: Do not subject to friction. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention.

After ingestion:

Get medical advice/attention if you feel unwell.

4.2 Most important symptoms and effects, both acute and delayed

No known symptoms to date.

4.3 Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media:

Water spray jet, alcohol resistant foam, Extinguishing powder, Carbon dioxide (CO₂).

Co-ordinate fire-fighting measures to the fire surroundings.

5.2 Special hazards arising from the substance or mixture

The melted product can cause severe burns. softening point: See section 9.

Hazardous combustion products:

In case of fire may be liberated: Pyrolysis products, toxic (Acrylonitrile, 1,3-Butadiene, Styrene); carbon oxides (COx); Hydrogen cyanide (hydrocyanic acid); Gases/vapours, toxic.

5.3 Advice for firefighters

Wear a self-contained breathing apparatus and chemical protective clothing. Suppress gases/vapours/mists with water spray jet.

5.4 Additional information

Suppress gases/vapours/mists with water spray jet. Move undamaged containers from immediate hazard area if it can be done safely. Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

6.1.1 For non-emergency personnel

Personal precautions:

Mechanical processing may cause dust. Avoid dust formation. Avoid breathing dust. Keep away from heat. The melted product can cause severe burns. Remove persons to safety.

Protective equipment:

Wear protective gloves/protective clothing/eye protection/face protection. See section 8.

6.1.2 For emergency responders

Personal protection equipment:

Personal protection equipment: see section 8

6.2 Environmental precautions

Do not allow to enter into surface water or drains.

Do not allow to enter into soil/subsoil.

6.3 Methods and material for containment and cleaning up

For containment:

Take up mechanically.

For cleaning up:

Water (with cleaning agent)

6.4 Reference to other sections

Safe handling: see section 7

Personal protection equipment: see section 8

Disposal: see section 13

6.5 Additional information

Use appropriate container to avoid environmental contamination.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Protective measures

Advices on safe handling:

Mechanical processing may cause dust. Avoid breathing dust. Wear personal protection equipment (refer to section 8). Additional protective measures: Take precautionary measures against static discharge. Electrostatically charged moldings can become a source of ignition for other materials or damage electronic components.

Fire prevent measures:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

Environmental precautions:

Discharge into the environment must be avoided.

Advices on general occupational hygiene

When using do not eat, drink or smoke. Wash hands and face before breaks and after work and take a shower if necessary. Wash contaminated clothing before reuse. Apply skin care products after work.

7.2 Conditions for safe storage, including any incompatibilities

Technical measures and storage conditions:

Store in a well-ventilated place. Keep container tightly closed.

Requirements for storage rooms and vessels:

No special measures are necessary.

Hints on storage assembly:

Do not store together with: Oxidising agent, strong; ester; Ketone; aromatic hydrocarbons; halogenated hydrocarbons

7.3 Specific end use(s):

Recommendation:

Industrial uses.

Limit value type (country)	Substance name	1) Long-term occupational exposure limit value 2) Short-term occupational exposure limit value 3) Instantaneous value 4) Monitoring and observation processes 5) Remark
WEL (GB)	Dust, respirable fraction	1) 4 mg/m ³ 5) Dust limit value respirable fraction
WEL (GB)	Dust, inhalable fraction	1) 10 mg/m ³ 5) Dust limit value inhalable fraction
WEL (GB)	styrene CAS No.: 100-42-5	1) 100 ppm (430 mg/m ³) 2) 250 ppm (1,080 mg/m ³)
WEL (GB)	methyl methacrylate CAS No.: 80-62-6	1) 50 ppm (208 mg/m ³) 2) 100 ppm (416 mg/m ³)
IOELV (EU)	methyl methacrylate CAS No.: 80-62-6	1) 50 ppm 2) 100 ppm
IOELV (EU)	butyl acrylate CAS No.: 141-32-2	1) 2 ppm (11 mg/m ³) 2) 10 ppm (53 mg/m ³)
WEL (GB)	butyl acrylate CAS No.: 141-32-2	1) 1 ppm (5 mg/m ³) 2) 5 ppm (26 mg/m ³)

8.1.2 Biological limit values

No data available.

8.1.3 DNEL-/PNEC-values

No data available.

8.2 Exposure controls

8.2.1 Appropriate engineering controls

Technical measures and the application of suitable work processes have priority over personal protection equipment. Provide adequate ventilation as well as local exhaust at critical locations.

8.2.2 Personal protection equipment



Eye/face protection:

Recommendation: Eye glasses with side protection (EN 166)

Skin protection:

Recommendation: Protective gloves against mechanical risks (EN 388)

Respiratory protection:

Usually no personal respiratory protection necessary. Take care of an adequate ventilation during application and curing. If workplace limits are exceeded, a respiratory protection approved for this particular job must be worn. Combination filtering device (EN 14387), Filtering device (full mask or mouthpiece) with filter: A-P2

Other protection measures:

Wear anti-static footwear and clothing

8.2.3 Environmental exposure controls

No data available.

8.3 Additional information

No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state: solid (molded parts)

Colour: different, depending on coloration

Odour: almost odourless

Safety relevant basic data

Parameter		at	Method	Remark
pH	not applicable			
Melting point	not determined			
Freezing point	not determined			
Initial boiling point and boiling range	not applicable			Decomposition
Decomposition temperature	> 250 °C			
Flash point	not applicable			
Evaporation rate	not applicable			
Ignition temperature	> 400 °C			
Upper/lower flammability or explosive limits	not applicable			
Vapour pressure	not applicable			
Vapour density	not applicable			
Relative density	≈ 1 g/cm ³	20 °C		
Bulk density	not applicable			
Water solubility	insoluble			
Partition coefficient: n-octanol/water	not determined			
Dynamic viscosity	not applicable			
Kinematic viscosity	not applicable			
Softening point	95 – 110 °C			
Solubility(ies)	Soluble in: Acetone, Methyl ethyl ketone (MEK), Dichloromethane			

9.2 Other information:

No data available.

SECTION 10: Stability and reactivity

10.1 Reactivity

See section 10.3

10.2 Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3 Possibility of hazardous reactions

No hazardous reaction when handled and stored according to provisions.

10.4 Conditions to avoid

Keep away from heat. Decomposition takes place from temperatures above: approx. 250 °C

10.5 Incompatible materials

ester; Ketone; aromatic hydrocarbons; halogenated hydrocarbons; Oxidising agent, strong

10.6 Hazardous decomposition products

No known hazardous decomposition products.

In case of fire may be liberated: Pyrolysis products, toxic (Methyl methacrylate, n-Butyl acrylate and Styrene); carbon oxides (COx); Gases/vapours, irritant; Gases/vapours, toxic.

Further information

No data available.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute oral toxicity:

Based on available data, the classification criteria are not met.

Acute dermal toxicity:

Based on available data, the classification criteria are not met.

Acute inhalation toxicity:

Based on available data, the classification criteria are not met.

Skin corrosion/irritation:

Based on available data, the classification criteria are not met.

Serious eye damage/irritation:

Based on available data, the classification criteria are not met.

Particulates and dust: May cause eye irritation.

Respiratory or skin sensitisation:

Based on available data, the classification criteria are not met.
Particulates and dust: May cause sensitisation especially in sensitive humans.

Germ cell mutagenicity:

Based on available data, the classification criteria are not met.

Carcinogenicity:

Based on available data, the classification criteria are not met.

Reproductive toxicity:

Based on available data, the classification criteria are not met.

STOT-single exposure:

Based on available data, the classification criteria are not met.
Particulates and dust: May cause respiratory irritation.

STOT-repeated exposure:

Based on available data, the classification criteria are not met.

Aspiration hazard:

Based on available data, the classification criteria are not met.

Additional information:

No data available.

SECTION 12: Ecological information

12.1 Toxicity**Aquatic toxicity:**

Based on available data, the classification criteria are not met.

12.2 Persistence and degradability**Biodegradation:**

In accordance with the required stability the product is poorly biodegradable.

12.3 Bioaccumulative potential**Accumulation/Evaluation:**

No indication of bioaccumulation potential.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

12.6 Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

13.1.1 Product/Packaging disposal

Waste codes/waste designations according to EWC

Waste code product:

17 02 03	plastic
20 03 07	bulky waste
07 02 13	Waste plastic
16 01 19	plastic
20 01 39	plastics

Waste treatment options

Appropriate disposal/Product:

Disposal according to applicable legislation. For waste disposal consult the local authorized waste disposal company.

Appropriate disposal/Package:

Dispose of waste according to applicable legislation. Consult the appropriate local waste disposal expert about waste disposal.

Handle contaminated packages in the same way as the substance itself.

Completely emptied packages can be recycled.

Other disposal recommendations:

The allocation of waste code numbers/waste names must be carried out in accordance with the European Waste Catalogue (EWC). Collect in closed and suitable containers for disposal. Do not allow to enter into surface water or drains.

13.2 Additional information

Waste for disposal is to be classified and labelled.

SECTION 14: Transport information

No dangerous good in sense of these transport regulations.

14.1 UN-No.

not relevant

14.2 UN proper shipping name

not relevant

14.3 Transport hazard class(es)

not relevant

14.4 Packing group

not relevant

14.5 Environmental hazards

not relevant

14.6 Special precautions for user

not relevant

14.7 Transport in bulk according to Annex II of MARPOL and the IBC Code

not applicable

Additional information:

No data available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1 EU legislation

Other EU regulations:

Directive 98/24/EC of 7 April 1998 on the protection of the health and safety of workers from the risks related to chemical agents at work Observe restrictions to employment for juvenils according to the „juvenile work protection guideline“ (94/33/EC).

15.1.2 National regulations

No data available.

15.2 Chemical Safety Assessment

Test not required.

15.3 Additional information

No data available.

SECTION 16: Other information

16.1 Indication of changes

No data available.

16.2 Abbreviations and acronyms

See overview table at www.euphrac.eu

16.3 Key literature references and sources for data

European Chemicals Agency [ECHA]: <http://www.echa.europa.eu>

ECHA, C&L Inventory: <http://echa.europa.eu/information-on-chemicals/cl-inventory-database>

ECHA, Registered substances: <http://echa.europa.eu/information-on-chemicals/registered-substances>

GESTIS [Gefahrstoffinformationssystem der DGUV]: <http://www.dguv.de/ifa/GESTIS/index.jsp>

Höraith Gefährliche Stoffe und Gemische, 8. Auflage, Dr. Angela Schulz

Safety data sheets of the manufacturers

16.4 Classification for mixtures and used evaluation method according to regulation (EC) No. 1272/2008 [CLP]

Classification according to Regulation (EC) No. 1272/2008 [CLP]:

The mixture is classified as not hazardous according to regulation (EC) No 1272/2008 [CLP].

16.5 Relevant H- and EUH-phrases

No data available.

16.6 Training advice

No data available.

16.7 Additional information

The information in this safety data sheet has been established to our best knowledge and was up-to-date at time of revision. The information is intended to give you advice about the safe handling of the product for storage, processing, transport and disposal. It does not represent a guarantee for the properties of the product described in terms of the legal warranty regulations.

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